

Basic Course Information			
Semester:	Fall 2023	Instructor Name:	Carlos Araiza
Course Title & #:	Weld 100	Email:	carlos.araiza@imperial.edu
CRN #:	10592	Webpage (optional):	www.imperial.edu
Classroom:	3120	Office #:	3121
Class Dates:	August 14 October 13	Office Hours:	M-TH 12pm-1pm
Class Days:	M, T, W, R, and F	Office Phone #:	442-231-9622
Class Times	8:00 om to 11:20 om	Emorgon eu Contacti	760-355-6319 Secretary/Division Office 760-355-6361 Secretary/Dean's Office 760-355-6217 Division Coordinator
Class Times:	8:00 am to 11:30 am	Emergency Contact:	760-355-6361
			Face to Face
Units:	5	Class Format:	Lectures and Labs

Course Description

The students will be exposed to complete basic study of welding technology up to include health and safety. Personal protective equipment, fire protection and electrical safety. The students practice techniques for skill development in shield metal arc welding (SMAW)., gas tungsten arc welding (GTAW), flux cored arc welding (FCAW), soldering/brazing welding (S/BW), and oxygen-acetylene (OXY-ACE) welding and cutting processes.

In addition, American Welding Society, Code pf Federal Regulations (CFRS), specifications and welding standards will be discussed during the course of this semester.

Course Prerequisite(s) and/or Corequisite(s)

N/A

Student Learning Outcomes

The student must be able to understand and demonstrate the basic techniques in SMAW, GTAW and OXY-ACE, FCAW, S&BW process. Also, students must be able to demonstrate proper use and identification of fire extinguisher classification, first, second and third degree burns/electrical hazards, respiratory protection, AWS Standard, Health and Safety, and Fire Protection.

In addition, students must take personal responsibility for their own safety and the safety of others.

The teacher will discuss, explain in detail and demonstrate each welding technique and process. Students are encouraged to ask questions and/or seek assistance during classroom or welding presentations, or at any time during the sessions. In the event the student do not comprehend and has a legitimate questions associated with the test book, students are encourage to contact the teacher 24/7.



Students must display team building attitude, interest and goodwill at all time.

Course Objectives

Students are made aware of other organizations. The most common is the American Welding Society and its associated codes:

- A. AWS D1. 1 Structural Welding Code Steel
- B. AWS D1.2 Structural Welding Code Aluminum
- C. AWS D1.3 Structural Welding Code Sheet Metal
- D. AWS D1.4 Structural Welding Code Reinforcing Steel
- E. AWS D1.5 Bridge Welding Code
- F. American National Standards Institute (ANSI) Z49.1 Protective Foot Wear
- G. ANSI Z89 Safety Glasses

Further, the following Code of Federal Regulations (CFRs) and National Standards will be briefly discussed during the course of this semester.

- A. CFR 29-Labor Occupational Safety and Health Administration
- B. CFR 40-Protection of the Environment
- C. CFR 49-Transportation of Hazardous Materials

Above mentioned CFRs and/or standards are integral parts and/or associated wit

Textbooks & Other Resources or Links

Welding Technology Fundamentals William A Bowditch, Kevin E. Bowditch and Mark A. Bowditch 5th Edition ISBN 978-1-63126-328-6

In addition, teaching material, assignments and presentations will correspond to written examinations, laboratory assignments, class room presentations and Final Examination. Presentations and familiarizations are conducted by reviewing handbooks and publications published by the American Welding Society, American National Standards Institute (ANSI) the Occupational Safety and Health Administration (OSHA), OxyfuelGas Welding, Cuttings and Heating Safety, and Safety in Welding, Cutting and Allied Processes (ANSI) Z49.1

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Equipment and Supplies

• Personal protective Equipment (PPE)



- 1. Safety Glasses
- 2. Helmet/Hood
- 3. Welding Cap
- 4. Welding Gloves
- 5. Leather Work Boots
- 6. Ear plugs/protection
- 7. 100% cotton long sleeve shirt and pants
- 8. Leather jacket or sleeve
- 9. All other equipment, materials, and supplies will be contribute to the learning process and success in the course.
- 10. For health and safety reasons, students are encourage to purchase their personal protective equipment (welding jacket and welding helmet).

(NO CONTACT LENSES IN THE LAB)

Course Requirements and Instructional Methods

<u>Out of Class Assignments</u>: The Department of Education policy states that one (1) credit hour is the amount of student work that reasonably approximates not less than one hour of class time <u>and</u> two (2) hours of out-of-class time per week over the span of a semester. WASC has adopted a similar requirement.

Course Grading Based on Course Objectives

This course is designed to be an essential part of the course sequence in the programs or; Welding Technology.

The accumulate effort of the student through the semester will have as an outcome an earned a grade of A, B, C, D, or F.

All assigned activities will be quantifiable based on a designated point value. There will be a total point value per assignment/activity and there will be a total point value for the semester.

- **1. Attendance:** first day of class, regular attendance and withdrawal after exceeding the number of class hours per week.
- **2. Tardiness:** three times equals one absence (I.V.C. Gen. Catalog pg. 24) 09-10
- **3. Absences:** 3 absences= automatic drop (I.V.C. Gen catalog pg.24) 09-10
- 4. Student Conduct: (I.V.C. Gen. catalog pg. 22) 2009-10
- **5. Grading System** (I.V.C. Gen catalog pg.17)
- 6. When the student missed a quiz, test, or homework assignment the student lost 25% of the grade.
- 7. At the end of each class, the student is responsible for cleaning and taking care of the metal and bout. IF NOT at the end of the class will be doubt specific percentage they will affect the final score.

A= 90%-100% of points= Excellent

B= 80%-89% of points= Good

C= 70%-79% of points= Satisfactory

D= 60%-69% of points= Pass, less that satisfactory

F= Less than 60% of points= Failing



Grading will be based on a total of 1,000 Points.

1.	Quizzes	300 Points
2.	Homework	200 Points
3.	Midterm	250 Points
4.	Final	250 Points

Course Policies

[Describe other policies such as attendance, academic honesty, netiquette, expected classroom behavior, etc.]

Attendance

- A student who fails to attend the first meeting of a class or does not complete the first mandatory activity of an online class will be dropped by the instructor as of the first official meeting of that class. Should readmission be desired, the student's status will be the same as that of any other student who desires to add a class. It is the student's responsibility to drop or officially withdraw from the class. See General Catalog for details.
- Regular attendance in all classes is expected of all students. A student whose continuous, unexcused absences exceed the number of hours the class is scheduled to meet per week may be dropped. For online courses, students who fail to complete required activities for two consecutive weeks may be considered to have excessive absences and may be dropped.
- Absences attributed to the representation of the college at officially approved events (conferences, contests, and field trips) will be counted as 'excused' absences.
- At the discretion of the instructor any student who has 3 consecutive absences will dropped.

Classroom Etiquette

- <u>Electronic Devices</u>: Cell phones and electronic devices must be turned off and put away during class, unless otherwise directed by the instructor.
- <u>Food and Drink</u> are prohibited in all classrooms. Water bottles with lids/caps are the only exception. Additional restrictions will apply in labs. Please comply as directed by the instructor.
- <u>Disruptive Students</u>: Students who disrupt or interfere with a class may be sent out of the room and told to meet with the Campus Disciplinary Officer before returning to continue with coursework. Disciplinary procedures will be followed as outlined in the <u>General Catalog</u>.
- <u>Children in the classroom:</u> Due to college rules and state laws, no one who is not enrolled in the class may attend, including children.

Online Netiquette

• What is netiquette? Netiquette is internet manners, online etiquette, and digital etiquette all rolled into one word. Basically, netiquette is a set of rules for behaving properly online.



• Students are to comply with the following rules of netiquette: (1) identify yourself, (2) include a subject line, (3) avoid sarcasm, (4) respect others' opinions and privacy, (5) acknowledge and return messages promptly, (6) copy with caution, (7) do not spam or junk mail, (8) be concise, (9) use appropriate language, (10) use appropriate emoticons (emotional icons) to help convey meaning, and (11) use appropriate intensifiers to help convey meaning [do not use ALL CAPS or multiple exclamation marks (!!!!)].

Academic Honesty

Academic honesty in the advancement of knowledge requires that all students and instructors respect the integrity of one another's work and recognize the important of acknowledging and safeguarding intellectual property.

There are many different forms of academic dishonesty. The following kinds of honesty violations and their definitions are not meant to be exhaustive. Rather, they are intended to serve as examples of unacceptable academic conduct.

- <u>Plagiarism</u> is taking and presenting as one's own the writings or ideas of others, without citing the source. You should understand the concept of plagiarism and keep it in mind when taking exams and preparing written materials. If you do not understand how to "cite a source" correctly, you must ask for help.
- <u>Cheating</u> is defined as fraud, deceit, or dishonesty in an academic assignment, or using or attempting to use materials, or assisting others in using materials that are prohibited or inappropriate in the context of the academic assignment in question.

Anyone caught cheating or plagiarizing will receive a zero (0) on the exam or assignment, and the instructor may report the incident to the Campus Disciplinary Officer, who may place related documentation in a file. Repeated acts of cheating may result in an F in the course and/or disciplinary action. Please refer to the <u>General Catalog</u> for more information on academic dishonesty or other misconduct. Acts of cheating include, but are not limited to, the following: (a) plagiarism; (b) copying or attempting to copy from others during an examination or on an assignment; (c) communicating test information with another person during an examination; (d) allowing others to do an assignment or portion of an assignment; (e) using a commercial term paper service.

Additional Student Services

Imperial Valley College offers various services in support of student success. The following are some of the services available for students. Please speak to your instructor about additional services which may be available.

- <u>Blackboard Support Site</u>. The Blackboard Support Site provides a variety of support channels available to students 24 hours per day.
- <u>Learning Services</u>. There are several learning labs on campus to assist students through the use of computers and tutors. Please consult your <u>Campus Map</u> for the <u>Math Lab</u>; <u>Reading, Writing & Language Labs</u>; and the <u>Study Skills Center</u>.
- <u>Library Services</u>. There is more to our library than just books. You have access to tutors in the <u>Study Skills Center</u>, study rooms for small groups, and online access to a wealth of resources.



Disabled Student Programs and Services (DSPS)

Any student with a documented disability who may need educational accommodations should notify the instructor or the <u>Disabled Student Programs and Services</u> (DSP&S) office as soon as possible. The DSP&S office is located in Building 2100, telephone 760-355-6313. Please contact them if you feel you need to be evaluated for educational accommodations.

Student Counseling and Health Services

Students have counseling and health services available, provided by the pre-paid Student Health Fee.

- <u>Student Health Center</u>. A Student Health Nurse is available on campus. In addition, Pioneers Memorial Healthcare District provide basic health services for students, such as first aid and care for minor illnesses. Contact the IVC <u>Student Health Center</u> at 760-355-6128 in Room 1536 for more information.
- <u>Mental Health Counseling Services</u>. Short-term individual, couples, family, and group therapy are provided to currently enrolled students. Contact the IVC <u>Mental Health Counseling Services</u> at 760-355-6196 in Room 2109 for more information.

Student Rights and Responsibilities

Students have the right to experience a positive learning environment and to due process of law. For more information regarding student rights and responsibilities, please refer to the IVC <u>General Catalog</u>.

Information Literacy

Imperial Valley College is dedicated to helping students skillfully discover, evaluate, and use information from all sources. The IVC <u>Library Department</u> provides numerous <u>Information Literacy Tutorials</u> to assist students in this endeavor.

IVC Student Resources

IVC wants you to be successful in all aspects of your education. For help, resources, services, and an explanation of policies, visit http://www.imperial.edu/studentresources or click the heart icon in Canvas.

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Anticipated Class Schedule/Calendar

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Date or Week	Activity, Assignment, and/or Topic	Pages/ Due Dates/Tests
Module 2:		
Safety and		
Health of		
Welders		
Demonstrates	Text:	
proper use and	Ch. 1:14, 16-17, 20-21, 25, 27, 30-33	
inspection of	Ch. 5: 147-150	
personal	Ch. 6: 160-161, 186, 228-229	
protection	Ch. 7: 228	Lessons 1A, 1B, 1C, 1D, 5B,
	Ch. 8: 249, 252, 264	6A, 8A, 9A, 11B, 17A, 23A



Date or Week	Activity, Assignment, and/or Topic	Pages/ Due Dates/Tests
Module 2:		
Safety and		
Health of		
Welders		
equipment	Ch. 9: 302	
(PPE).	Ch. 10: 311-312	
().	Ch. 11: 349-350	
	Ch. 12: 392	
	Ch. 14: 419	
	Ch. 16: 478-479	
	Ch. 18: 526	
	Ch. 22: 621	
Demonstrates	Text:	
proper safe	Ch. 1: 14-15, 18-19, 25-33	
operation	Ch. 5: 146	
practices in	Ch. 10: 311-312	
work area.	Ch. 12: 392-395	
work area.	Ch. 14: 410-415, 4298-430	
	Ch. 16: 478-479	
	Ch. 22: 621	Lessons 1A, 1B, 1C,1D, 6A,
	Ch. 32: 825-826, 829-830	8A, 9A, 11B, 17A, 23A
Demonstrates	Text:	011, 712, 212, 2111, 2011
proper use and	Ch. 1: 19-21, 23-24, 27	
inspection of	Ch. 6: 161, 187	
ventilation	Ch. 7: 226	
equipment	Ch. 22: 621	Job 6B-1
1 1	Ch. 32: 817	Lesson 9A
Demonstrates	Text:	
proper Hot	Ch. 1: 24-26	
Zone operation	Ch. 5: 229	
P	Ch. 6: 160-161	
	Ch. 12: 393-395	
	Ch. 14: 419	Lab Workbook:
	Ch. 22: 621	Lessons 1A, 1B, 1C, 1D, 6A,
		8A, 11B
Demonstrates	Text:	
proper work	Ch. 1: 20-21, 24	
actions for	Ch. 7: 226	
working in	Ch. 8: 264	
confined	Ch. 14: 430	
spaces.	Ch. 22: 621	
Demonstrates	Text:	Lessons 1C, 6A and 7B all
proper use of	Ch. 1: 27, 31-33	welding cutting jobs



Date or Week	Activity, Assignment, and/or Topic	Pages/ Due Dates/Tests
Module 2:	netrity, rissignment, and, or Topic	Tages/ Due Dates/ Tests
Safety and		
Health of		
Welders		
precautionary	Ch. 5: 131, 134	
labeling and	Ch. 6 159-160	
MSDS	Ch. 8: 236-250	
information	Ch. 9: 274-290	
iniormation	Ch. 10: 310-311	
	Ch. 12: 364-372	
	Ch. 23: 624-626	
Module 3:	GII. 201 021 020	
Drawings and		
Welding		
Symbol		
Interpretation		
Interpret basic	Text:	Lab Workbook:
elements of a	Ch. 2: 35-43	Lesson 2
drawing or		All jobs in lessons 6C, 6D
sketch.		and 6E
		Jobs 9D-2 through 9D-7
Interpret	Text:	Lab workbook:
welding symbol	CH. 3: 55-67	Lesson 3B
information.		Jobs 6E-1 through 6E-4
		All jobs in lesson 8C
		All jobs in lesson 9D
		Jobs 9E-2 through 9E-6
		All jobs in lesson 12C, 12D
		and 12E
		Job 12F-1
		Job 16A-1
		Job 20-1
		Job21-1
Fabricate parts	Text:	Lab workbook:
from a drawing	Ch. 2: 35-36	Lesson 2
or sketch.	Ch. 3: 45-55	All jobs use drawing and
		AWS weld symbols.
Module 4:		
Shielded Metal		
Arc Welding		
(SMAW)		
Perform safety	Text:	Lab workbook:
inspections of	Ch. 1: 31-33	Lesson 1C



Date or Week	Activity, Assignment, and/or Topic	Pages/ Due Dates/Tests
Module 2:		
Safety and		
Health of		
Welders		
SMAW	Ch. 5: 131,134	Lesson 6A
equipment and	Ch. 6: 159-160	Job 6B-1
accessories.		
Make minor	Text:	
external repairs	Ch. 5: 131, 134-138	
to SMAW		
equipment and		
accessories.		Job 6B-1
Set up for	Text:	Lab workbook:
(SMAW)	Ch. 6: 158-159, 161-165	Job 6B-1
operations on	Ch. 20: 561	All jobs in lessons 6C, 6D
carbon steel.	m ·	and 6E
Operate SMAW	Text:	Lab workbook:
equipment on	Ch. 6: 161-172, 176-186	Jobs 6B-2 through 6B-5
carbon steel		All jobs in lesson 6C, 6D
Malas Cillas	Tarak	and 6E
Make fillet	Text:	Lab workbook:
welds in all	Ch. 6: 173-174, 177-180	Lesson 6C
positions on carbon steel		Job 6C-2 Job 6C-3
carbon steer		Lesson 6E
		Job 6E-1
		Job 6E-2
		Job 6E-4
		Job 6E-5
		J00 0E 3
Make groove	Text:	Lab workbook:
welds in all	Cha. 6: 173, 180-185	Lesson 6C
positions on	,	Job 6C-1
carbon steel		Job 6C-4
		Job 6D-3
		Lesson 6E
		Job 6E-3
		Job 6E-6
Passes SMAW	Cha. 31: 797-799	
welder		
performance		
qualification		
test (2G and 3G,		



Date or Week	Activity, Assignment, and/or Topic	Pages/ Due Dates/Tests
Module 2:	Activity, Assignment, and/or Topic	l ages/ Due Dates/ Tests
Safety and		
Health of		
Welders		
uphill, limited		
thickness test		
plates) on		
carbon steel.		
Module 5: Gas		
Metal Arc		
Welding		
9GMAW-S,		
GMAW Spray		
Transfer		
Note: all jobs		
in the lab		
workbook can		
be modified as		
necessary by		
changing the		
specified		
metal transfer		
method.		
Perform safety	Text:	
inspection of	Ch. 7: 208-22, 226	
GMAW	Ch. 9: 275, 291	Lab workbook
equipment and		Lesson 9A
accessories.		Job 6B-1
Make minor	Text:	
external repairs		
to GMAW	Ch. 7: 220	
equipment and	Ch. 9: 278-280, 289-290	Lab workbook:
accessories.		Lesson 7B
	Short circuiting transfer	
Set up for	Text:	Lab workbook:
GMAW-S	Ch. 9: 268-270, 274-290	Lesson 7B
operations on		Lesson 9C
carbon steel.	m	Job 9D-1
Operate GMAW-	Text:	Lab workbook:
S equipment on	Ch. 9: 268-270, 291-292	Lesson 9B
carbon steel		Lesson 9D
		Job 9D-6
		Lesson 9E



Date or Week	Activity, Assignment, and/or Topic	Pages/ Due Dates/Tests
Module 2: Safety and Health of Welders		
		All jobs in lesson 9E
Make fillet welds in all positions on carbon steel	Text: Ch.9: 268-270, 293-298	Lab workbook: Job 9D-2 Job 9D-6 Job 9E-1 Job 9E-2 Job 9E-4 Job 9E-5
Make groove welds in all positions on carbon steel.	Text: Ch. 9: 268-270, 294-298	Lab workbook: Job 9E-3 Job 9E-6
Passes GMAW-S welder performance qualifications test on carbon steel.		
	Spray Transfer	
Set up for GMAW (spray) operations on carbon steel.	Text: Ch. 9: 271-290	Lab workbook: Lesson 7B Lesson 9C Job 9D-7
Operate GMAW (spray) equipment on carbon steel	Text: Ch. 9: 271-272, 291-302	Lab workbook: Lesson 9B Lesson 9D Job 9D-3 Bob 9D-4 Job 9D-5 Job 9D-7
Make fillet welds in 1F and 2F on carbon steel.	Text: Ch. 9: 271-272, 293-296	Lab workbook: Job 9D-3 Job-9D-5
Make groove welds in the 1G position on carbon steel	Text: Ch. 9: 271-272, 294-295	Lab workbook: Job 9D-4



Date or Week	Activity, Assignment, and/or Topic	Pages/ Due Dates/Tests
Module 2:	netrity) rissignment, unu / 01 1 opic	ruges/ Bue Butes/ rests
Safety and		
Health of		
Welders		
Passes GMAE	Ch. 31: 797-799	
(spray) welder		
performance		
qualifications		
test on carbon		
steel.		
Module 6: Flux		
Cored Arc		
Welding		
(FCAW-G/GM,		
FCAW-S)		
Note: all jobs		
on the lab		
workbook can		
be changed		
from the		
GMAW process		
to the FCAW-G		
or FCAW		
method.	m	
Perform safety	Text:	
inspections of FCAW	Ch. 9: 275, 291	Lab workbook:
		Job 6B-1
equipment and		Lesson 9A
accessories. Make minor	Text:	Lesson 54
repairs to	Ch. 6 214	
FCAW	Ch. 7: 220	
equipment and	Cp. 9: 278- 281, 289-290	
accessories.	Sp. 7. 270 201, 207 270	
20000011001	Gas Shielded	
Set up for	Text:	Lab workbook:
KCAW-G/GM	Ch. 9: 273-290	Lesson 7B
operations on		Lesson 9C
carbon steel		All jobs on lesson 9D and
2333		9E require the setting of
		variables.



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Date or Week	Activity, Assignment, and/or Topic	Pages/ Due Dates/Tests
Module 2:		
Safety and		
Health of		
Welders	m	Tale address
Operate FCAW-	Text:	Lab workbook:
G/GM	Ch. 9: 291-298	Lesson 7B
equipment on carbon steel.		Lesson 9C
carbon steel.		All welding jobs on lesson
		9D and 9E require the
On anata ECAM	Tout	setting of variables. Lab workbook:
Operate FCAW-	Text: Ch. 9: 292-298	Lessons 9D and 9E
G/GM	CII. 9: 292-298	
equipment on carbon steel.		Jobs 9D-2 through 9D-6
Make fillet	Torre	All jobs in lesson 9E Lab workbook:
welds in all	Text: Ch. 9: 293-298	Lessons 9D and 9E
positions on	GII. 9. 293-298	Job 9D-2
carbon steel		Job 9D-2
carbon steer		Job 9D-5
		Job 9D-5
		Job 9E-1
		Job 9E-2
		Job 9E-4
Make groove	Text:	Lab workbook:
welds in all	Ch. 9: 294-298	Lessons 9D and 9E
positions on		Job 9D-4
carbon steel		Job9D-7
		Job 9E- 3
		Job 9E-6
Passes FCAW-	Ch. 31: 797-799	
G/GM welder		
performance		
qualification		
test on carbon		
steel.		
	Self- Shielded	
Set up for	Test:	Lab workbook:
FCAW_S	Ch. 9: 273-281, 289-290	Lesson 7B
operations on		Lesson 9C
carbon steel.		Job 9D-1
Operate FCAW-	Text:	
S equipment on	Ch. 9: 291-292	Lab workbook:
carbon steel.		Lessons 9D and 9E



Date or Week	Activity, Assignment, and/or Topic	Pages/ Due Dates/Tests
Module 2: Safety and Health of Welders	Activity, Assignment, and/or Topic	
		All jobs in lessons 9D and 9E.
Make fillet welds in all positions on carbon steel.	Text: Ch. 9: 293-298	Lab workbook: Lessons 9D and 9E Job 9D-2 Job 9D-3 Job 9D-5 Job 9D-6 Job 9E-1 Job 9E-2 Job 9E-4
Make groove welds in all positions on carbon steel.	Text: Ch. 9: 294-298	Lab workbook: Job9D-4 Job 9D-7 Job 9E-3 Job 9E-6
Passes FCAW-S welder performance qualification test on carbon steel.	Text: Ch. 31: 797-799	
Module 7: tungsten Arc Welding (GTAW)		
Perform safety inspections of GTAW equipment and accessories.	Text: Ch. 7: 192-205 Ch. 8: 236, 238	Lab workbook: Lesson 8A
Make minor external repairs to GTAW equipment and accessories Carbon Steel	Text: Ch. 7: 192-206	Lab workbook: Job 6B-1



Date or Week	Activity, Assignment, and/or Topic	Pages/ Due Dates/Tests
Module 2: Safety and		
Health of Welders		
Set up for GTA operations on carbon steel	Text: Ch. 7: 192-194, 196-207 Ch. 8: 236-252	Lab workbook: Job 6B-1 Lesson 7A
		Lesson 8A All jobs in lesson 8C Require the setting of variables.
Operate GTAW equipment on carbon steel.	Ch. 8: 245, 252-262	Lab workbook: Lesson 8C All jobs on lesson 8C
Make fillet welds in all positions on carbon steel.	Text: Ch. 8: 254-261	Lab workbook: Job 8C-1 Job 8C-2 Job 8C-4 Job 8C-5 Job 8C-7 Job 8C-8 Job 8C-10 Job 8C-11
Make groove welds in all positions on carbon steel. Authentic	Text: Ch. 8: 254, 256-261	
Stainless Steel		
Set up for GTAW operations on austenitic stainless steel.	Text: Ch. 8: 236-252 Ch. 20: 568	Lab workbook: Lesson 7A Lesson 20 Job 20-3
Operate GTAW equipment on austenitic stainless steel.	Text: Ch. 20: 568	Lab workbook: Job 8C-13 Lesson 20 Job 20-3`
Make fillet welds in the 1F, 2F, and 3F on	Text: Ch. 20. 568	Lab workbook: Lesson 20 Job 20-3



Date or Week	Activity Assignment and for Tonic	Pages / Due Dates / Tests
Module 2:	Activity, Assignment, and/or Topic	Pages/ Due Dates/Tests
Safety and		
Health of		
Welders		
austenitic		
stainless steel.		
Make groove	Text:	
welds in the 1G	Ch. 20: 568	
and 2G	dii. 20. 300	
positions on		
austenitic		Lab workbook:
stainless steel.		Job 8C-13
Passes GTAW	Ch. 31: 797-799	J00 00 10
welder		
performance		
qualification		
test on		
austenitic		
stainless steel.		Aluminum
Set up for GTA	Text:	Lab workbook:
operations on	Ch. 8: 236-252	Lesson 7A
aluminum	Ch. 21: 579-582	Lesson 8B
		Lesson 8C
		Lesson 21
		Job 21-1
Operate GTAW	Text:	Lab workbook:
equipment on	Ch. 8: 245, 252-262	Lesson 21
aluminum	Ch. 21: 579-582	Job 21-1
Make fillet	Text:	
welds in the 1F	Ch. 8: 245-258	
and 2F	Ch. 21: 579-582	Lab workbook:
positions on		Lesson 21
aluminum.		Job 21-1
Make groove	Text:	
welds in the 1G	Ch. 21: 579-582	Lab workbook:
position on		Lesson 21
aluminum		Job 21-1
Passes GTAW	Text:	
welder	Ch. 31: 797-799	
performance		
qualification		
test on		
aluminum.		



Date or Week	Activity, Assignment, and/or Topic	Pages/ Due Dates/Tests
Module 2:		
Safety and		
Health of		
Welders		
Module 8:		
Thermal		
Cutting		
Processes		
Unit 1: Manual		
Oxyfuel Gas		
Cuttiong (OFC)		
Perform safety	TEXT:	
in sections of	CH. 1: 32-33	
manual OFC	CH. 11: 328, 333-334	
equipment and		LAB WORKBOOK:
accessories.		LESSON 1b
		LESSON 11b
MAKE MINOR	Text:	
EXTERNAL	Ch. 11: 342-344, 347-349, 352-354	
REPAIRS TO	Ch. 13: 400-402	
MANNUAL OFC	Fig. 13-12 to 13-14	
EQUIPMENT	S	
AND		
ACCESSORIES.		
Set up fpr	Text:	Lab workbook:
manual OFC	Ch. 12: 364-372	Lesson 14
operations on	Ch. 13: 398-404	Job 14-1
carbon steel.	Ch. 14: 410-417	Job 14-2
Operate manual	Text:	Lab workbook:
OFC equipment	Ch. 14: 417-426	Job 14-1
on carbon steel.		Job 14-2
		Job 14-3
Perform	Text:	
straight, square	Ch. 13: 402-405	
edge cutting	Ch. 14: 417-422	
operations in		
the flat position		Lab workbook:
on carbon steel.		Job 14-1
Perform shape,	Text:	
square edge	Ch. 13: 405	Lab workbook:
cutting	Ch. 14: 422-423	Job 14-2
operations in		



Date or Week	Activity, Assignment, and/or Topic	Pages/ Due Dates/Tests
Module 2:		
Safety and		
Health of		
Welders		
the flat position		
on carbon steel.		
Perform	Text:	
straight, bevel	Ch. 14: 422-423	
edge sutting		
operation in the		
flat position on		Lab workbook:
carbon steel.		Job 14-1
Perform	TEXT:	
scarfing and	CH. 14: 426	
gouging		
operations to		
remove base		
and weld metal		
in flat and		
horizontal		
positions on		LAB WORKBOOK:
carbon steel.		JOB 14-3
Unit 2:		
Mechanized Ox		
fuel Gas		
Cutting (OFC) (
e.g. track		
burner)		

^{***}Tentative, subject to change without prior notice***